



**Technical Report No.: 64.181.23.00419.01 Rev.00**

**Date: 2023-04-04**

Client: Report holder's name: Guangzhou Sprsun New Energy Technology Development Co., Ltd  
Report holder's Address: No.15 Tangxi Road, Yinsha Industrial Park, Xintang, Zengcheng District,Guangzhou,511338, China  
Contact person of report holder: YE XIN  
Manufacturer's name: Guangzhou Sprsun New Energy Technology Development Co., Ltd  
Manufacturer's address: No.15 Tangxi Road, Yinsha Industrial Park, Xintang, Zengcheng District,Guangzhou,511338, China

Factory: Factory's name: Guangzhou Sprsun New Energy Technology Development Co., Ltd  
Factory's address: No.15 Tangxi Road, Yinsha Industrial Park, Xintang, Zengcheng District,Guangzhou,511338, China

Test object: Product: EVI DC Inverter Air Source Heat Pumps  
Model: CGK015V3L-B

Trade name: 

Test specification:  EN 14825:2022  
 EN 12102-1:2022  
 EN 14511-3:2022  
 EN 14511-4:2022 Clause 4

Purpose of examination: Test according to the test specification  
 (EU) No 813/2013  
 EU 2016/2282:2016-11-30

Test result: The test results show that the presented product is in compliance with the above listed test specifications.

Any use for advertising purposes must be granted in writing. This technical report may only be quoted in full. This report is the result of a single examination of the object in question. It does not imply a general statement regarding the quality of products from regular production. For further details please see testing and certification regulation, chapter A-3.4.

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## 1 Description of the test object

### 1.1 Function

Manufacturer's specification for intended use:

The appliance is air to water heat pump.

Manufacturer's specification for predictive use:

According to user manual.

### 1.2 Consideration of the foreseeable use

- Not applicable
- Covered through the applied standard
- Covered by the following comment
- Covered by attached risk analysis

### 1.3 Technical Data

Model :	CGK015V3L-B
Rated Voltage (V) :	220-240V~
Rated Frequency (Hz) :	50
Rated Power (W) :	2000
Rated Current (A) :	9.35
Protection Class :	Class I
Protection Against Moisture :	IP X4
Construction :	Stationary
Supply connection :	<input type="checkbox"/> Non detachable cord <input checked="" type="checkbox"/> Permanent connection to fixed wiring
Operation mode:	<input checked="" type="checkbox"/> Continuous operation; <input type="checkbox"/> Intermittent operation; <input type="checkbox"/> Short time operation;
Refrigerant/charge (kg) :	R32 / 1.00kg
Declared parameters :	<input checked="" type="checkbox"/> Average <input type="checkbox"/> Warmer <input type="checkbox"/> Colder
Sound power level dB(A) :	N/A
Series No :	KAL01221040010020A

## 2 Order

### 2.1 Date of Purchase Order, Customer's Reference

2023-01-09,

Guangzhou Sprsun New Energy Technology Development Co., Ltd

### 2.2 Test Sample(s)

- Reception date(s): 2023-02-20

- Location(s) of reception:

For Energy test:

Guangzhou Customs District Technology Center

Address: No.3, Desheng East Road, Shunde, Daliang, Foshan, Guangdong, China

For Noise tests:

CVC Testing Technology Co., Ltd.

Address: No.3, Tiantaiyi Road, Kaitai Avenue, Science City, Guangzhou, Guangdong, 510663, P.R.China

- Condition of test sample(s): completed and can be normal operation

### 2.3 Date(s) of Testing

2023-02-20 to 2023-03-08

### 2.4 Location(s) of Testing

Same as 2.2

### 2.5 Points of Non-compliance or Exceptions of the Test Procedure

N/A

## 3 Test Results

### 3.1 Positive Test Results

See Appendix I

## 4 Remark

N/A

**4.1** The user manual has been examined according to the minimum requirements described in the product standard. The manufacturer is responsible for the accuracy of further particulars as well as of the composition and layout.

**4.2** When the product is placed on the market, it must be accompanied with safety instructions written in official language of the country. The instructions shall give information re-garding safe operation, installation and maintenance.

## 5 Documentation

- Appendix I Test results
- Appendix II Marking plate
- Appendix III photo documentation
- Appendix IV Construction data form
- Appendix V Test equipment list



**6 Summary**

- 1) The appliance is Air to Water Heat Pump Unit, including a whole compression type refrigerant circuit to heat water in another circuit. The appliance was for cooling and heating water function, this report only for heating capacity test.
- 2) The main power is supplied by a 3-pole supply cord connecting to fixed wiring.
- 3) Water enthalpy method was adopted in this report.
- 4) Standby mode power, off mode power and thermostat-off mode power were tested according to clause 12 of standard EN 14825:2022.

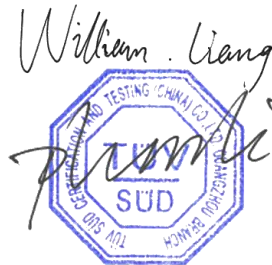
**TÜV SÜD Certification and Testing (China) Co., Ltd. Guangzhou Branch  
TÜV SÜD Group**

Tested by: William Liang, Project Handler *William . Liang*

*printed name, function & signature*

Approved by: Plum Li, Designated Reviewer *Plum Li*

*printed name, function & signature*



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**Appendix I Test results**

<b>Table 1.</b>	<b>Heating mode(Low temperature application):</b>						<b>P</b>	
<b>Model</b>	CGK015V3L-B							
<b>Product type</b>	Air to Water	<b>Heating season</b>	<input checked="" type="checkbox"/>	Average	<input type="checkbox"/>	Warmer	<input type="checkbox"/>	Colder
<b>1. Test conditions:</b>								
<b>Condition</b>	<b>Part Load Ratio in %</b>				<b>Outdoor heat exchanger</b>	<b>Indoor heat exchanger</b>		
	Formula	A	W		Inlet dry (wet) bulb temperature °C	Inlet/outlet water temperatures (°C)		
A	$(-7-16)/(T_{designh-16})$	88	N/A	N/A	-7(-8)	a / 34		
B	$(+2-16)/(T_{designh-16})$	54	N/A	N/A	2(1)	a / 30		
C	$(+7-16)/(T_{designh-16})$	35	N/A	N/A	7(6)	a / 27		
D	$(+12-16)/(T_{designh-16})$	15	N/A	N/A	12(11)	a / 24		
E	$(TOL-16)/(T_{designh-16})$				TOL	a / 35.3		
F	$(T_{bivalent-16})/(T_{designh-16})$				Tbiv	a / 34		
G	$(-15-16)/(T_{designh-16})$	N/A	N/A	N/A	-15	N/A		
Remark: a) With the water flow rate as determined at the standard rating conditions given in EN14511-2 at 30/35 conditions, the capacity is 5.165kW, the power is 1.095kW, the COP is 4.72kW/kW.								
<b>2. Tested data/correction data(Average):</b>								
General test conditions/ Part-Load	Unit	A(-7)/W34 (88%)	A2/W30 (54%)	A7/W27 (35%)	A12/W24 (15%)	A(-10)/W35.3 (100%)	A(-7)/W34 (88%)	
	--	A	B	C	D	E	F	
Data collection period	hh: min:sec	3:00:00	1:10:00	1:10:00	1:10:00	3:00:00	3:00:00	
The heat pump defrosts	--	Yes	No	No	No	Yes	Yes	
Complete Cycles	--	1	0	0	0	1	1	
Barometric pressure	kPa	101.02	101.01	101.01	101.02	101.01	101.02	
Voltage	V	229.0	230.6	229.9	229.1	231.0	229.0	
Current input of the unit	A	5.23	2.19	2.01	1.75	5.45	5.23	
Power input of the unit	kW	1.060	0.474	0.423	0.367	1.253	1.060	
Test conditions <b>indoor</b> unit								
<b>Inlet</b> Water temperature, DB	°C	29.87	27.75	25.67	23.33	31.40	29.87	
<b>Outlet</b> Water temperature, DB	°C	33.41*	29.95	28.20	26.28	34.80*	33.41*	

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**Appendix I Test results**

Test conditions <b>outdoor</b> unit							
Air inlet temperature, DB	°C	-6.99	2.02	7.03	12.02	-9.99	-6.99
Air inlet temperature, WB	°C	-8.19	1.00	6.00	11.01	-11.13	-8.19
Summary of the results							
Total heating capacity	kW	3.582	2.234	2.571	2.992	3.429	3.582
Effective power input	kW	1.083	0.497	0.446	0.391	1.276	1.083
Coefficient of performance (COP)	--	3.31	4.50	5.77	7.66	2.69	3.31
Compressor frequency	Hz	67	30	30	30	70	67
Water flow	m <sup>3</sup> /h	0.87	0.87	0.87	0.87	0.87	0.87
Remark: * In part condition, outlet temperature data is recorded by a full average complete cycle's data.							
<b>3.Calculation/conclusion for SCOP(Average):</b>							
Tdesignh(°C)	-10	Tbiv(°C)		-7			
Pdesignh(kW)	4.049	TOL(°C)		-10			
<b>Test result A, B, C, D, E, F conditions:</b>							
Condition	Part load	Measured capacity	COP at measured capacity	Cdh	CR	COP at part load	
E	4.049	3.429	2.69	0.90	1.00	2.69	
F	3.582	3.582	3.31	0.90	1.00	3.31	
A	3.582	3.582	3.31	0.90	1.00	3.31	
B	2.180	2.234	4.50	0.90	0.98	4.50	
C	1.402	2.571	5.77	0.90	0.55	5.32	
D	0.623	2.992	7.66	0.90	0.21	5.55	
CR: part load divided by capacity;							

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**Appendix I Test results**

<b>Electric power consumptions</b>	<b>Unit</b>	<b>Value</b>
Thermostat-off mode [ $P_{TO}$ ]	kW	0.030
Standby mode [ $P_{SB}$ ]	kW	0.008
Crankcase heater [ $P_{CK}$ ]	kW	0.034
Off mode [ $P_{OFF}$ ]	kW	0.008

<b>Conclusions:</b>	<b>Unit</b>	<b>Value</b>
SCOP <sub>on</sub> :	kWh/kWh	4.49
SCOP:	kWh/kWh	4.46
$Q_H$ :	kWh/year	8366
$Q_{HE}$ :	kWh/year	1874
$\eta_{s,h}$	%	175.5
Seasonal space heating energy efficiency classes: (According (EU) No 811/2013 Table 2)	--	A+++



**Appendix I Test results**

<b>Table 2.</b>	<b>Heating mode(Medium temperature application):</b>						<b>P</b>
<b>Model</b>	CGK015V3L-B						
<b>Product type</b>	Air to Water	<b>Heating season</b>	<input checked="" type="checkbox"/> Average	<input type="checkbox"/> Warmer	<input type="checkbox"/> Colder		
<b>1. Test conditions:</b>							
<b>Condition</b>	<b>Part Load Ratio in %</b>				<b>Outdoor heat exchanger</b>	<b>Indoor heat exchanger</b>	
	Formula	A	W	C	Inlet dry (wet) bulb temperature °C	Inlet/outlet water temperatures (°C)	
A	$(-7-16)/(T_{designh-16})$	88	N/A	N/A	-7(-8)	a / 52	
B	$(+2-16)/(T_{designh-16})$	54	N/A	N/A	2(1)	a / 42	
C	$(+7-16)/(T_{designh-16})$	35	N/A	N/A	7(6)	a / 36	
D	$(+12-16)/(T_{designh-16})$	15	N/A	N/A	12(11)	a / 30	
E	$(TOL-16)/(T_{designh-16})$				TOL	a / 55.3	
F	$(T_{bivalent-16})/(T_{designh-16})$				T <sub>biv</sub>	a / 52	
G	$(-15-16)/(T_{designh-16})$	N/A	N/A	N/A	-15	N/A	
Remark: a) With the water flow rate as determined at the standard rating conditions given in EN14511-2 at 47/55 conditions, the capacity is 5.059kW, the power is 1.641kW, the COP is 3.08kW/kW.							
<b>2. Tested data/correction data(Average):</b>							
General test conditions/ Part-Load	Unit	A(-7)/W52 (88%)	A2/W42 (54%)	A7/W36 (35%)	A12/W30 (15%)	A(-10)/W55.3 (100%)	A(-7)/W52 (88%)
	--	A	B	C	D	E	F
Data collection period	hh: min:sec	3:00:00	1:10:00	1:10:00	1:10:00	3:00:00	3:00:00
The heat pump defrosts	--	Yes	No	No	No	Yes	Yes
Complete Cycles	--	1	0	0	0	1	1
Barometric pressure	kPa	99.85	99.85	99.85	99.80	99.80	99.85
Voltage	V	229.5	230.5	229.9	230.4	230.5	229.5
Current input of the unit	A	6.88	2.83	2.43	2.10	7.79	6.88
Power input of the unit	kW	1.564	0.618	0.537	0.462	1.837	1.564
Test conditions <b>indoor</b> unit							
<b>Inlet</b> Water temperature, DB	°C	46.55	38.74	34.03	28.92	48.76	46.55
<b>Outlet</b> Water temperature, DB	°C	51.70*	41.95	37.75	33.43	54.60*	51.70*

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**Appendix I Test results**

Test conditions outdoor unit							
Air inlet temperature, DB	°C	-6.85	2.02	7.01	12.12	-9.88	-6.85
Air inlet temperature, WB	°C	-8.03	1.00	6.00	11.00	-11.02	-8.03

Summary of the results							
Total heating capacity	kW	3.305	2.032	2.386	2.865	3.686	3.305
Effective power input	kW	1.569	0.623	0.542	0.467	1.842	1.569
Coefficient of performance (COP)	--	2.11	3.26	4.40	6.14	2.00	2.11
Compressor frequency	Hz	61	30	30	30	70	61
Water flow	m³/h	0.55	0.55	0.55	0.55	0.55	0.55

Remark: \* In part condition, outlet temperature data is recorded by a full average complete cycle's data.

<b>3.Calculation/conclusion for SCOP(Average):</b>			
Tdesignh(°C)	-10	Tbiv(°C)	-7
Pdesignh(kW)	3.736	TOL(°C)	-10

<b>Test result A, B, C, D, E, F conditions:</b>						
Condition	Part load	Measured capacity	COP at measured capacity	Cdh	CR	COP at part load
E	3.736	3.686	2.00	0.90	1.00	2.00
F	3.305	3.305	2.11	0.90	1.00	2.11
A	3.305	3.305	2.11	0.90	1.00	2.11
B	2.011	2.032	3.26	0.90	0.99	3.26
C	1.293	2.386	4.40	0.90	0.54	4.06
D	0.575	2.865	6.14	0.90	0.20	4.39

CR: part load divided by capacity;

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**Appendix I Test results**

<b>Electric power consumptions</b>	<b>Unit</b>	<b>Value</b>
Thermostat-off mode [ $P_{TO}$ ]	kW	0.030
Standby mode [ $P_{SB}$ ]	kW	0.008
Crankcase heater [ $P_{CK}$ ]	kW	0.034
Off mode [ $P_{OFF}$ ]	kW	0.008

<b>Conclusions:</b>	<b>Unit</b>	<b>Value</b>
SCOP <sub>on</sub> :	kWh/kWh	3.27
SCOP:	kWh/kWh	3.25
$Q_H$ :	kWh/year	7718
$Q_{HE}$ :	kWh/year	2374
$\eta_{s,h}$	%	127.0
Seasonal space heating energy efficiency classes: (According (EU) No 811/2013 Table 1)	--	A++

**Appendix I Test results**

Table 3. Clause 4 of EN 14511-4:2022				P	
Customer Code	Execution Date [dd-mm-yyyy]	Testing item	Standard Reference	Comment	Test Response
TEST 1	07-03-2023	STARTING TEST	EN14511-4:2022, §4.2.1.2 Table 3	The "lower" starting operating conditions declared by the manufacturer for the heating mode- i.e. Tair=-23.96°C, T out water 14.55°C, Flow rate 0.50m <sup>3</sup> /h have been set and obtained. At those conditions, the machine was switched on. It started without any problem and worked for 30 minutes without showing any warning or allarm. During the test the machine operated in automode. No damage was recorded on the machine during and after the test.	Passed
TEST 2	07-03-2023	OPERATING TEST	EN14511-4:2022, §4.2.1.2 Table 3	From the machine "lower" starting conditions - i.e. - the machine was brought to the lower operating conditions declared by the manufacturer for the heating mode- i.e. Tair=-25.31°C, T out water 56.99°C, Flow rate 0.52m <sup>3</sup> /h. Once these conditions were obtained, the machine was let operate for over 1 hour in automode. During the test, no warning or alarm were showed. No damage was recorded on the machine during and after the test.	Passed
TEST 3	07-03-2023	SHUTTING OFF WATER FLOW	EN14511-4:2022, § 4.5	The water flow rate was shutted off through manual and automatic valves of the test rig. The machine switched off and only the flow switch Protection appeared on the user interface of indoor unit. Perform error reset operation , once the water flow rate was restored, the machine restarted automatically and worked for 30 minutes normally. No damage was recorded on the machine during and after the test.	Passed
TEST 4	07-03-2023	SHUTTING OFF AIR FLOW	EN14511-4:2022, § 4.5	The air flow rate was shutted off through a plastic sheet and a panel. The machine never turned off. It continued to operate with continuous frosting and defrosting cycles. After more than half an hour, the air flow rate was restored and the machine started to operate normally. During the test, no warning or alarm were showed. No damage was recorded on the machine during and after the test.	Passed
TEST 5	07-03-2023	COMPLETE POWER SUPPLY FAILURE	EN14511-4:2022, § 4.6	The power supply was cut off for about 10 seconds. The unit restarted automatically within about 3 minutes after the power supply was reactivated.	Passed

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**Appendix I Test results**

<b>Table 4a.</b>	<b>Sound power level measurement(Low temperature application)</b>		<b>P</b>
<b>Model</b>	CGK015V3L-B		
	Product type :	Air to Water	
	Outdoor heat exchanger, Air temperature DB/WB (°C):	7.0 /6.0	
	Indoor heat exchanger, Water inlet/outlet temperature (°C):	30.0 /35.0	
	Voltage (V):	230	
	Frequency (Hz):	50	
	Working condition class :	Class A	
	Acoustical environment :	Hemi-anechoic room	
	Windshield type :	Sponge	
	Measured position amount :	20	
	Water flow (m³/h):	0.87	
	<b>Measured quantity</b>	<b>L<sub>WA,indoors</sub> (dB(A))</b>	<b>L<sub>WA,outdoors</sub> (dB(A))</b>
	Sound pressure level $\bar{L}_{p(ST)}$ ****	--	46
	Spheres radius d *	--	1.0m
	Sound power level L <sub>WA</sub> ****	--	60
Setting of controls: according to user manual. Duct connection:-- Rounding to: *) 1 decimal places; **) 2 decimal places; ***) 3 decimal places; ****) nearest integer Fan speed: 710 r/min, compressor speed: 58Hz.			

**Appendix I Test results**


<b>Table 4b.</b>	<b>Sound power level measurement(Medium temperature application)</b>		<b>P</b>
<b>Model</b>	CGK015V3L-B		
	Product type :	Air to Water	
	Outdoor heat exchanger, Air temperature DB/WB (°C):	7.0 /6.0	
	Indoor heat exchanger, Water inlet/outlet temperature (°C):	47.0 /55.0	
	Voltage (V):	230	
	Frequency (Hz):	50	
	Working condition class :	Class A	
	Acoustical environment :	Hemi-anechoic room	
	Windshield type :	Sponge	
	Measured position amount :	20	
	Water flow (m³/h):	0.55	
	<b>Measured quantity</b>	<b>L<sub>WA,indoors</sub> (dB(A))</b>	<b>L<sub>WA,outdoors</sub> (dB(A))</b>
	Sound pressure level $\bar{L}_{p(ST)}$ ****	--	48
	Spheres radius d *	--	1.0m
	Sound power level L <sub>WA</sub> ****	--	62
Setting of controls: according to user manual. Duct connection:-- Rounding to: *) 1 decimal places; **) 2 decimal places; ***) 3 decimal places; ****) nearest integer Fan speed: 730 r/min, compressor speed: 58Hz.			

Appendix II Marking plate

Nameplate	
Model: <u>CGK015V3L-B</u>	
  	
<b>EVI DC Inverter Air Source Heat Pumps</b>	
Model	CGK015V3L-B
Power Supply	220-240V~/50Hz
*Heating Capacity Min./Max.	2.76/6.0kW
*Heating Input Power Min./Max.	0.5/1.35kW
*Heating COP Min./Max.	4.45/5.56W/W
Cooling Capacity Min./Max.	1.99/4.32kW
Cooling Input Power Min./Max.	0.5/1.72kW
Rated. Input Power/Current	2.0kW/9.35A
Max. Water Outlet Temperature	55°C
Water Flow	1.04m <sup>3</sup> /h
Refrigerant/Weight	R32/1000g
	
Low/High side operation pressure	1.5/4.4MPa
Maximum allowable pressure	4.4MPa
Max Water Pressure	1.0MPa
Shock Proof Grade	I
WaterProof Level	IPX4
Water Pressure Drop	18kPa
Water Pipe Connection	3/4 inch
Net Weight	52kg
Date/NO.	See bar code
<b>System CO2 equivalent charge weight: 0.675 ton</b>	
<b>*Heating working condition:</b>	
<b>Dry bulb temperature 7°C, Wet bulb temperature 6°C</b>	
<b>Inlet water temperature 30°C, Outlet water temperature 35°C</b>	
<b>Guangzhou Sprsun New Energy Technology Development Co., Ltd</b> <b>No. 15 Tangxi Road, Yinsha Industrial Park, Xintang, Zengcheng Guangzhou, China</b>	

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**Appendix III photo documentaiton**

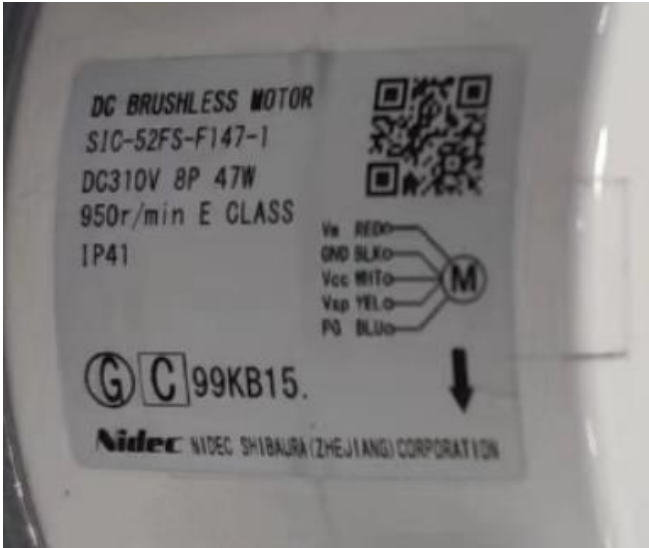
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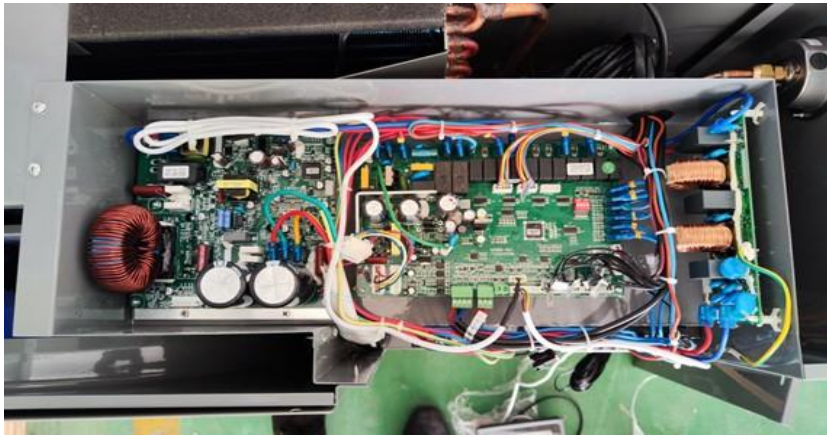
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**Appendix III photo documentaiton**

Details of:	Fan Motor
View:	
<input type="checkbox"/> General	
<input type="checkbox"/> Front	
<input type="checkbox"/> Rear	
<input type="checkbox"/> Right	
<input type="checkbox"/> Left	
<input type="checkbox"/> Top	
<input type="checkbox"/> Bottom	

Details of:	Main Control Board
View:	
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<input type="checkbox"/> Right	
<input type="checkbox"/> Left	
<input type="checkbox"/> Top	
<input type="checkbox"/> Bottom	

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**Appendix IV Construction data form**

Part		Technical data
1. Compressor		
	Manufacture:	Panasonic Wanbao Appliances Compressor (Guangzhou) Co., Ltd.
	Type:	9RD138ZBA2J
	Rated capacity:	1400W
	Serial-number:	F0002654
	Specification:	DC280V; R32
2. Condenser		
	Manufacture:	East -Alliance Thermal Equipment
	Type:	EATB43-D-22-2M-2L
	Heat exchanger:	Plate heat exchanger
	Dimension (mm):	436(L)mmX112(H)mmX65(D)mm
3. Evaporator		
	Manufacture:	Guangzhou Aotai Refrigeration Equipment Co., Ltd.
	Type:	02KC-CP-01
	Heat exchanger:	Finned-coil heat exchanger
	Dimension (mm):	650(L)mmX610(H)mmX255(D)mm
4. Fan motor		
	Manufacture:	Nidec Shibaura (Zhejiang) Co., Ltd.
	Type:	SIC-52FS-F147-1
	Fan type:	3 blade
	Specification:	DC310V; 47W
5. Main control board		
	Manufacture:	CHICO
	Type:	CG248075
	Specification:	220-240V~; 50Hz

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**Appendix V Equipment List**

No.	Type	Manufacture	Model	Equipment ID	Calibration Due Date
1	Heat pump energy efficiency testing system	PINXIN	10HP	2017J00001	2023-11-24
2	Electromagnetic flowmeter	KROHNE	OPTIFLUX4100 C	H17221264	2023-12-21
3	Anechoic rooms (hemi-anechoic rooms)	Guangzhou Kinte	-	NC-036-2	2023-10-07
4	AC source Supply	YANGHONG	YF-3600	VGDS-0637	2023-11-07
5	6 channel data logger	—	PXI-1033	VGDY-0257	2023-05-20
6	PULSE system	B & K	3660C	VGDY-0184	2023-04-12
7	Calibrator	B & K	4231	HJ-000095	2023-06-30
8	Long steel tape	—	5m	HJ-000150	2024-01-01
9	Temperature measurement system	—	—	NC-036-1	2023-06-07
10	Atmospheric pressure meter	—	—	HJ-000165	2023-11-22
11	Constant temperature water system	B & K	—	VGDS-0448	2023-04-18
12	Windscreen	B & K	WS002-5	—	—

-- End of Report --